



2024 KBA 37 - B

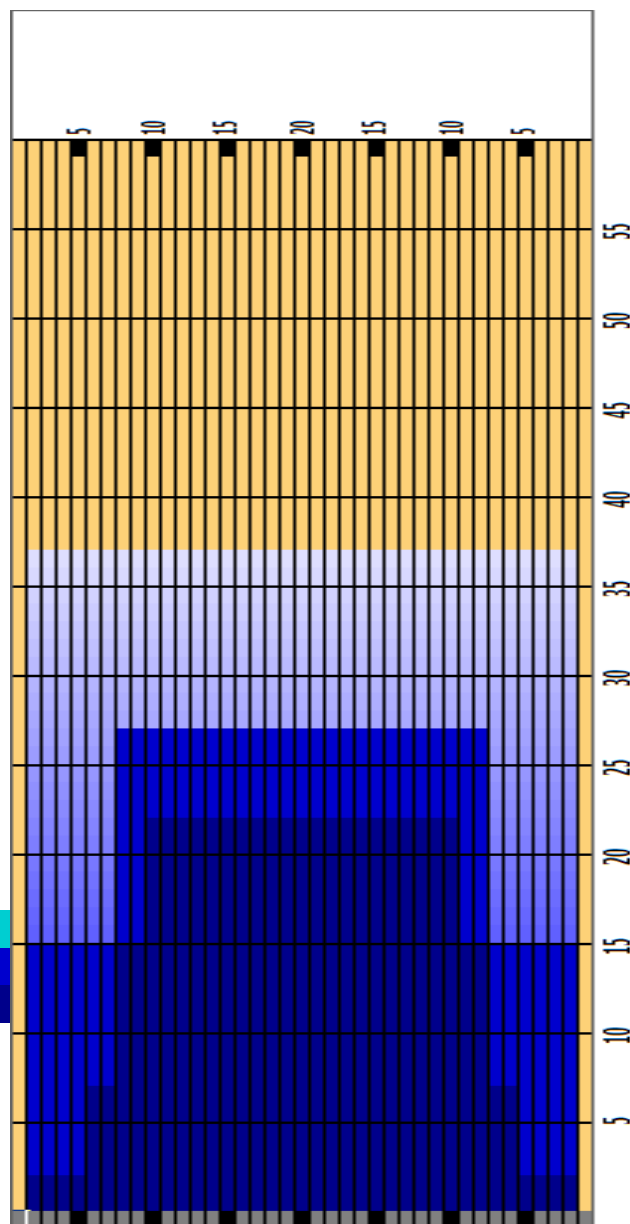


Oil Pattern Distance	37	Reverse Brush Drop	28	Oil Per Board	50 ul
Forward Oil Total	13.5 mL	Reverse Oil Total	12.4 mL	Volume Oil Total	25.9 mL
Tank Configuration	Only A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	74	0.0	2.5	2.5	3700
2	6L	6R	2	18	58	2.5	7.6	5.1	2900
3	8L	8R	3	18	75	7.6	15.2	7.6	3750
4	10L	10R	3	18	63	15.2	22.8	7.6	3150
5	2L	2R	0	22	0	22.8	37.0	14.2	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	37.0	27.0	-10.0	0
2	8L	8R	4	22	100	27.0	14.6	-12.4	5000
3	2L	2R	4	14	148	14.6	6.7	-7.9	7400
4	2L	2R	0	14	0	6.7	0.0	-6.7	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.65	1.07	1	1	1.07	2.65

