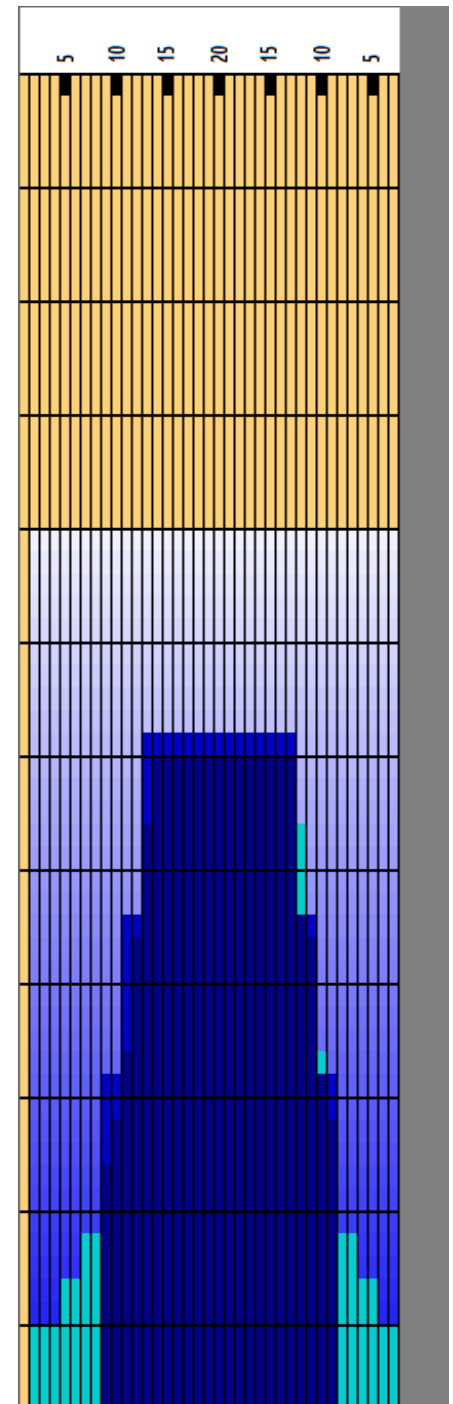


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	18.35 mL	Reverse Oil Total	7.4 mL	Volume Oil Total	25.75 mL
Tank Configuration	Only A	Tank A Conditioner	infinity	Tank B Conditioner	infinity

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	7400
2	5L	5R	1	14	3	31	5.9	7.8	1.9	1550
3	7L	7R	1	14	3	27	7.8	9.7	1.9	1350
4	9L	9R	1	18	3	23	9.7	12.2	2.5	1150
5	10L	9R	1	18	3	22	12.2	14.7	2.5	1100
6	11L	10R	1	18	3	20	14.7	17.2	2.5	1000
7	12L	11R	2	18	3	36	17.2	22.3	5.1	1800
8	13L	12R	2	18	3	32	22.3	27.4	5.1	1600
9	14L	13R	2	10	3	28	27.4	30.2	2.8	1400
10	2L	2R	0	30	3	0	30.2	40.0	9.8	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	31.0	-9.0	0
2	13L	13R	3	18	3	45	31.0	23.4	-7.6	2250
3	11L	11R	3	18	3	57	23.4	15.8	-7.6	2850
4	9L	9R	2	18	3	46	15.8	10.7	-5.1	2300
5	2L	2R	0	14	3	0	10.7	0.0	-10.7	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.79	2.09	1.02	1	1.89	4.79

