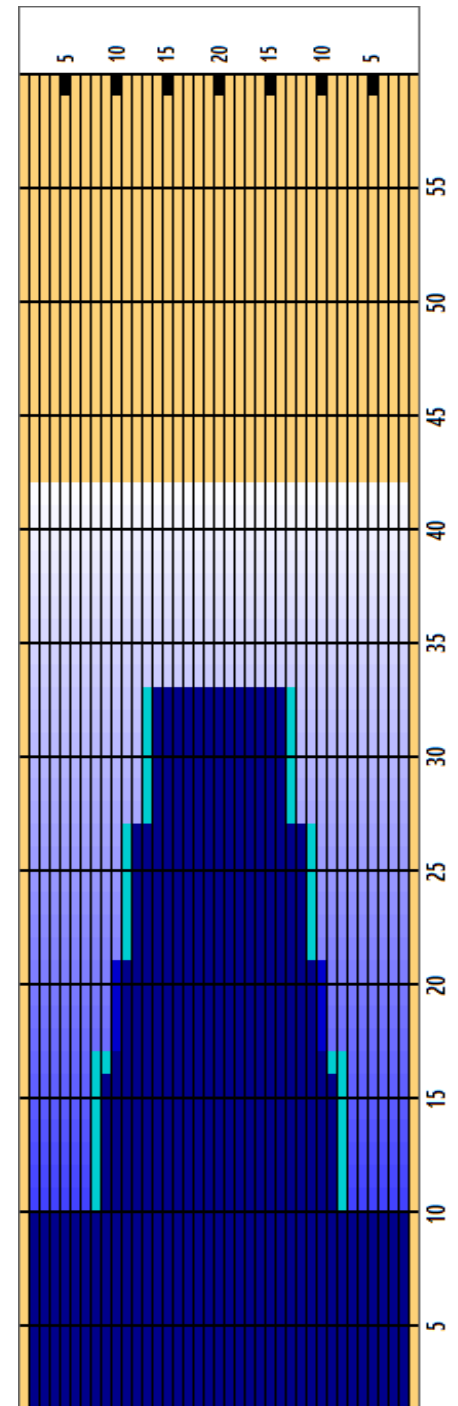


Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.35 mL	Reverse Oil Total	9.25 mL	Volume Oil Total	26.6 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	A	185	0.0	10.2	10.2	9250
2	8L	8R	3	18	A	75	10.2	17.8	7.6	3750
3	11L	11R	3	22	B	57	17.8	27.1	9.3	2850
4	13L	13R	2	22	A	30	27.1	33.3	6.2	1500
5	2L	2R	0	26	A	0	33.3	42.0	8.7	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	33.0	-9.0	0
2	14L	14R	2	22	A	26	33.0	26.8	-6.2	1300
3	12L	12R	2	22	B	34	26.8	20.6	-6.2	1700
4	10L	10R	2	18	A	42	20.6	15.5	-5.1	2100
5	9L	9R	2	18	B	46	15.5	10.4	-5.1	2300
6	2L	2R	1	14	A	37	10.4	8.5	-1.9	1850
7	2L	2R	0	14	B	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.67	1.64	1.02	1.02	1.64	3.67

