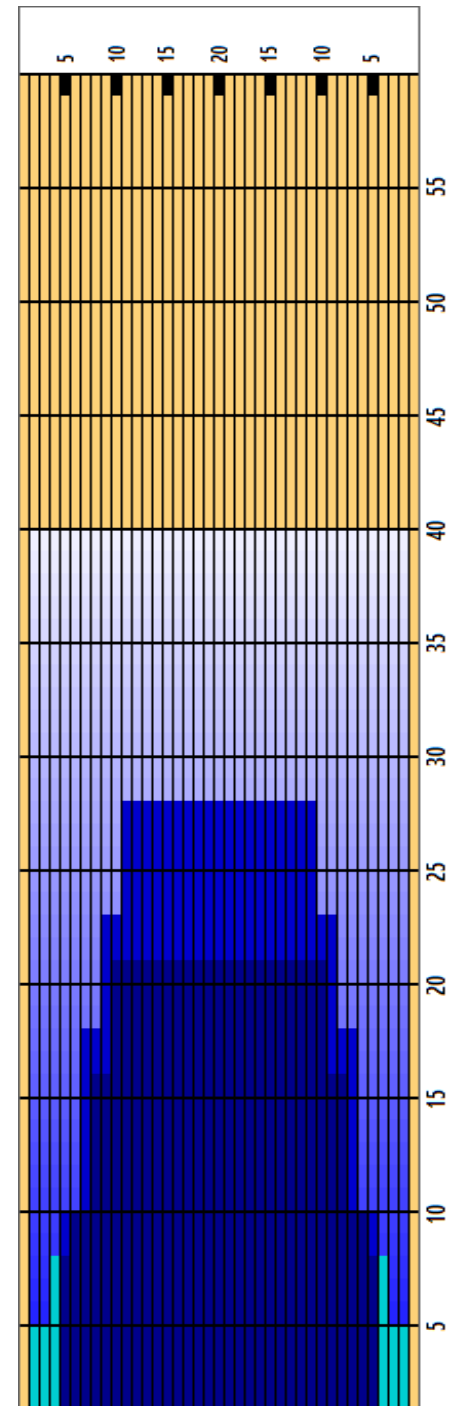


Oil Pattern Distance	40	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	15.1 mL	Reverse Oil Total	11.35 mL	Volume Oil Total	26.45 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	7400
2	4L	4R	1	18	A	33	5.9	8.4	2.5	1650
3	6L	6R	1	18	A	29	8.4	10.9	2.5	1450
4	8L	8R	2	18	A	50	10.9	16.0	5.1	2500
5	10L	10R	2	18	A	42	16.0	21.1	5.1	2100
6	2L	2R	0	22	A	0	21.1	32.0	10.9	0
7	2L	2R	0	26	A	0	32.0	40.0	8.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	40.0	28.0	-12.0	0
2	11L	11R	2	18	A	38	28.0	22.9	-5.1	1900
3	9L	9R	2	18	A	46	22.9	17.8	-5.1	2300
4	7L	7R	3	18	A	81	17.8	10.2	-7.6	4050
5	5L	5R	2	14	A	62	10.2	6.3	-3.9	3100
6	2L	2R	0	14	A	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.71	1.14	1	1	1.14	2.71

