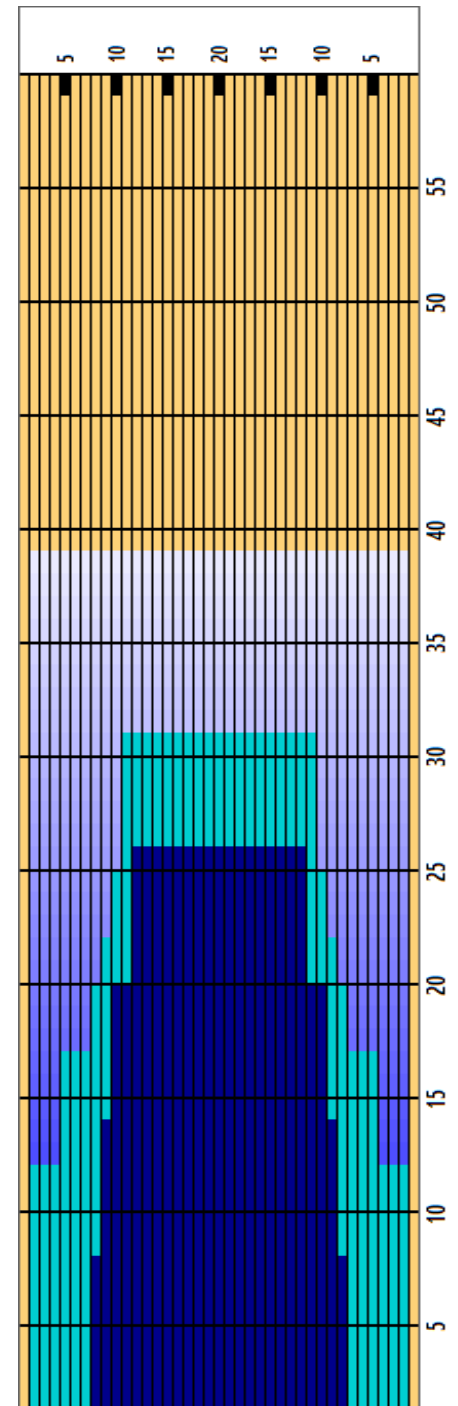


Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	19.55 mL	Reverse Oil Total	7.35 mL	Volume Oil Total	26.9 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	A	222	0.0	12.7	12.7	11100
2	5L	5R	2	18	B	62	12.7	17.8	5.1	3100
3	8L	8R	1	18	A	25	17.8	20.3	2.5	1250
4	9L	9R	1	18	A	23	20.3	22.8	2.5	1150
5	10L	10R	1	18	A	21	22.8	25.3	2.5	1050
6	11L	11R	2	22	B	38	25.3	31.5	6.2	1900
7	2L	2R	0	26	A	0	31.5	39.0	7.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	39.0	26.0	-13.0	0
2	12L	12R	2	22	B	34	26.0	19.8	-6.2	1700
3	10L	10R	2	22	A	42	19.8	13.6	-6.2	2100
4	9L	9R	2	18	B	46	13.6	8.5	-5.1	2300
5	8L	8R	1	18	A	25	8.5	6.0	-2.5	1250
6	2L	2R	0	14	B	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.78	1.3	1	1	1.3	2.78

