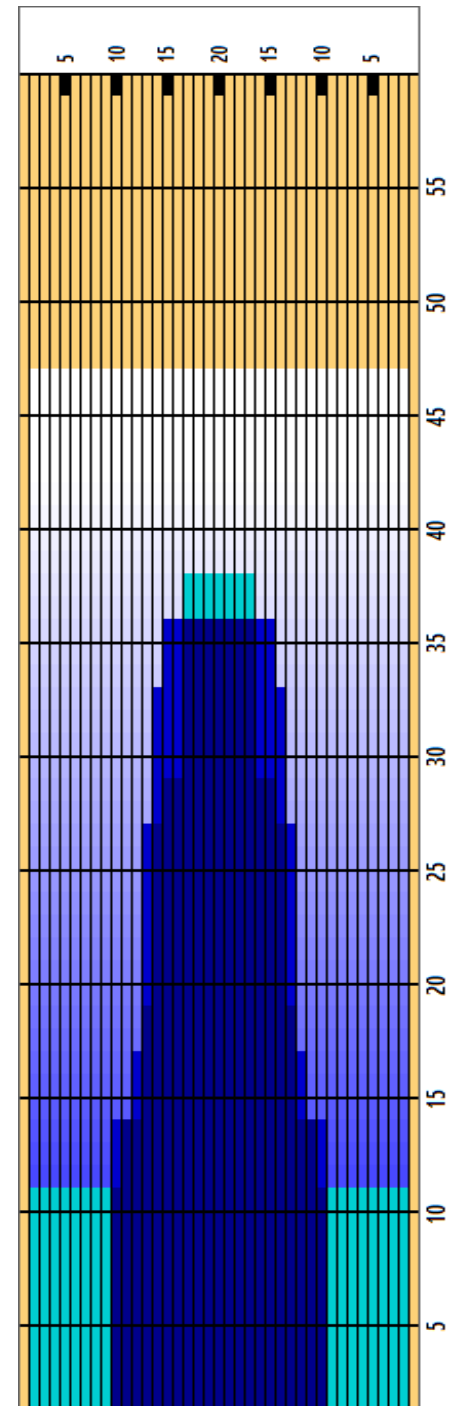


Oil Pattern Distance	47	Reverse Brush Drop	45	Oil Per Board	50 ul
Forward Oil Total	18.95 mL	Reverse Oil Total	7.05 mL	Volume Oil Total	26 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	14	A	259	0.0	11.9	11.9	12950
2	11L	11R	1	18	A	19	11.9	14.4	2.5	950
3	13L	13R	2	18	A	30	14.4	19.5	5.1	1500
4	14L	14R	3	18	A	39	19.5	27.1	7.6	1950
5	15L	15R	1	18	A	11	27.1	29.6	2.5	550
6	17L	17R	3	22	A	21	29.6	38.9	9.3	1050
7	2L	2R	0	22	A	0	38.9	47.0	8.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	47.0	36.0	-11.0	0
2	15L	15R	1	22	A	11	36.0	32.9	-3.1	550
3	14L	14R	2	22	A	26	32.9	26.7	-6.2	1300
4	13L	13R	3	22	A	45	26.7	17.4	-9.3	2250
5	12L	12R	1	22	A	17	17.4	14.3	-3.1	850
6	10L	10R	2	22	A	42	14.3	8.1	-6.2	2100
7	2L	2R	0	18	A	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.71	2.95	1.19	1.19	2.95	3.71

