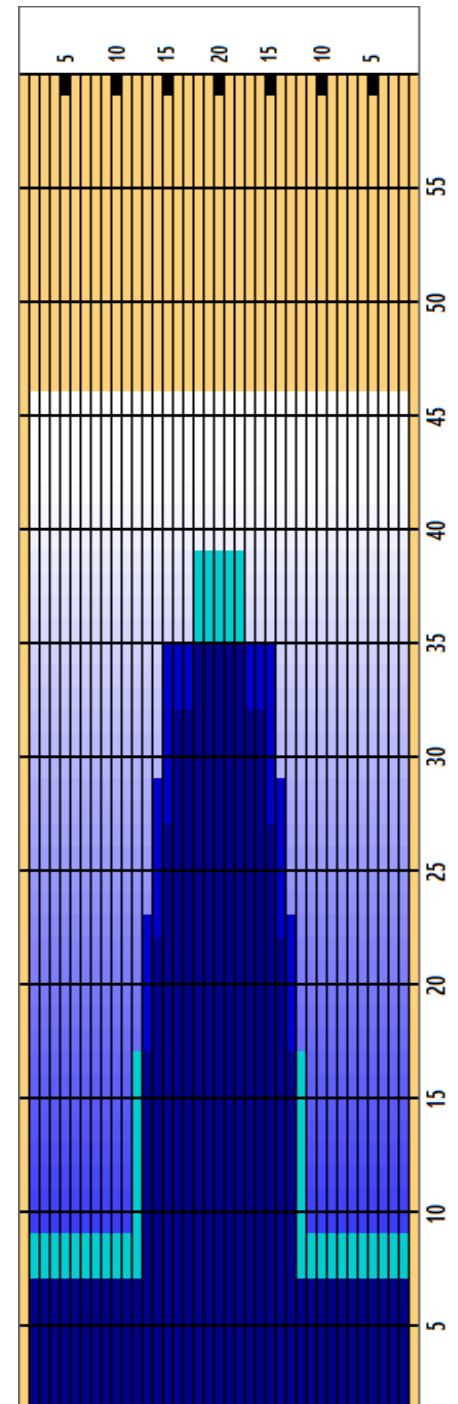


Oil Pattern Distance	46	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	17.45 mL	Reverse Oil Total	8.75 mL	Volume Oil Total	26.2 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	A	222	0.0	9.9	9.9	11100
2	12L	12R	3	18	B	51	9.9	17.5	7.6	2550
3	14L	14R	2	18	A	26	17.5	22.6	5.1	1300
4	15L	15R	2	18	B	22	22.6	27.7	5.1	1100
5	16L	16R	2	18	A	18	27.7	32.8	5.1	900
6	18L	18R	2	22	B	10	32.8	39.0	6.2	500
7	2L	2R	0	26	A	0	39.0	46.0	7.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	46.0	35.0	-11.0	0
2	15L	15R	2	22	B	22	35.0	28.8	-6.2	1100
3	14L	14R	2	22	A	26	28.8	22.6	-6.2	1300
4	13L	13R	3	18	B	45	22.6	15.0	-7.6	2250
5	13L	13R	3	18	B	45	15.0	7.4	-7.6	2250
6	2L	2R	1	14	B	37	7.4	5.5	-1.9	1850
7	2L	2R	0	14	A	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4	3.68	1.25	1.25	3.68	4

