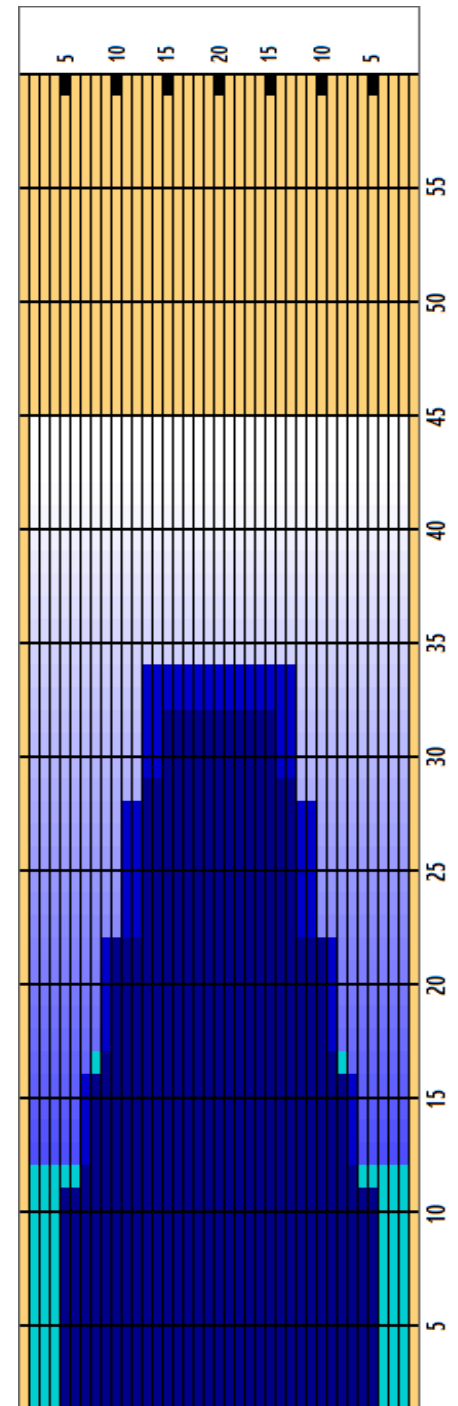


Oil Pattern Distance	45	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.75 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	27.7 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	A	222	0.0	12.7	12.7	11100
2	8L	8R	2	18	B	50	12.7	17.8	5.1	2500
3	10L	10R	2	18	A	42	17.8	22.9	5.1	2100
4	13L	13R	2	22	B	30	22.9	29.1	6.2	1500
5	15L	15R	1	22	A	11	29.1	32.2	3.1	550
6	2L	2R	0	26	B	0	32.2	45.0	12.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	45.0	34.0	-11.0	0
2	13L	13R	2	22	B	30	34.0	27.8	-6.2	1500
3	11L	11R	2	22	A	38	27.8	21.6	-6.2	1900
4	9L	9R	2	18	B	46	21.6	16.5	-5.1	2300
5	7L	7R	2	18	A	54	16.5	11.4	-5.1	2700
6	5L	5R	1	18	B	31	11.4	8.9	-2.5	1550
7	2L	2R	0	14	A	0	8.9	0.0	-8.9	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:14	1:51	1:02	1:02	1:51	3:14

