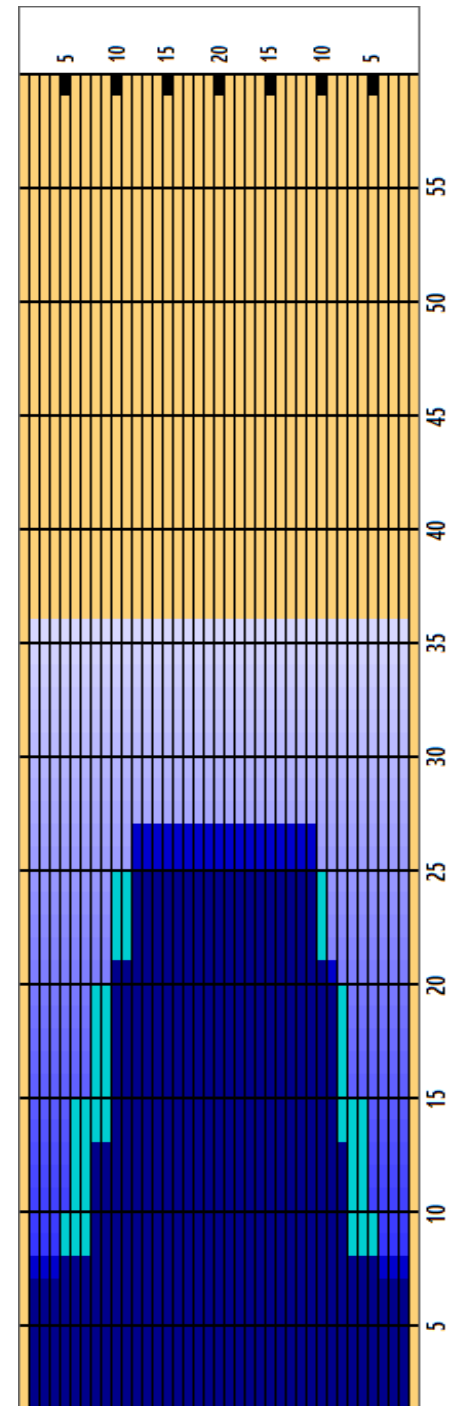


Oil Pattern Distance	36	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	18.3 mL	Reverse Oil Total	9.45 mL	Volume Oil Total	27.75 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	185	0.0	7.9	7.9	9250
2	5L	5R	1	18	3	31	7.9	10.4	2.5	1550
3	6L	6R	2	18	3	58	10.4	15.5	5.1	2900
4	8L	8R	2	18	3	50	15.5	20.6	5.1	2500
5	10L	10R	2	18	3	42	20.6	25.7	5.1	2100
6	2L	2R	0	22	3	0	25.7	36.0	10.3	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	36.0	27.0	-9.0	0
2	12L	11R	2	22	3	36	27.0	20.8	-6.2	1800
3	10L	9R	3	18	3	66	20.8	13.2	-7.6	3300
4	8L	8R	2	18	3	50	13.2	8.1	-5.1	2500
5	2L	2R	1	14	3	37	8.1	6.2	-1.9	1850
6	2L	2R	0	14	3	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.7	1.22	1	1	1.15	2.7

