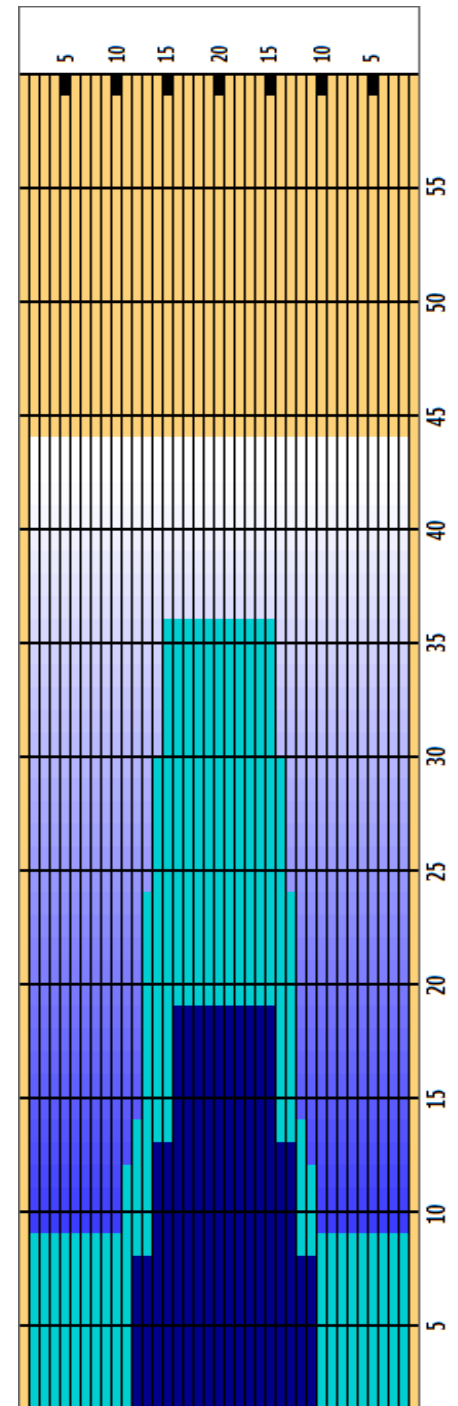


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	17.55 mL	Reverse Oil Total	3.3 mL	Volume Oil Total	20.85 mL
Tank Configuration	Only A	Tank A Conditioner	kegel	Tank B Conditioner	kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	14	3	A	222	0.0	9.9	9.9	11100
2	11L	11R	1	50	18	3	A	19	9.9	12.4	2.5	950
3	12L	12R	1	50	18	3	A	17	12.4	14.9	2.5	850
4	13L	13R	3	50	22	3	A	45	14.9	24.2	9.3	2250
5	14L	14R	2	50	22	3	A	26	24.2	30.4	6.2	1300
6	15L	15R	2	50	22	3	A	22	30.4	36.6	6.2	1100
7	2L	2R	0	50	30	3	A	0	36.6	44.0	7.4	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	44.0	19.0	-25.0	0
2	16L	15R	2	50	22	3	A	20	19.0	12.8	-6.2	1000
3	14L	13R	2	50	18	3	A	28	12.8	7.7	-5.1	1400
4	12L	11R	1	50	14	3	A	18	7.7	5.8	-1.9	900
5	2L	2R	0	50	10	3	A	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.33	2.94	1.16	1.11	2.86	3.33

