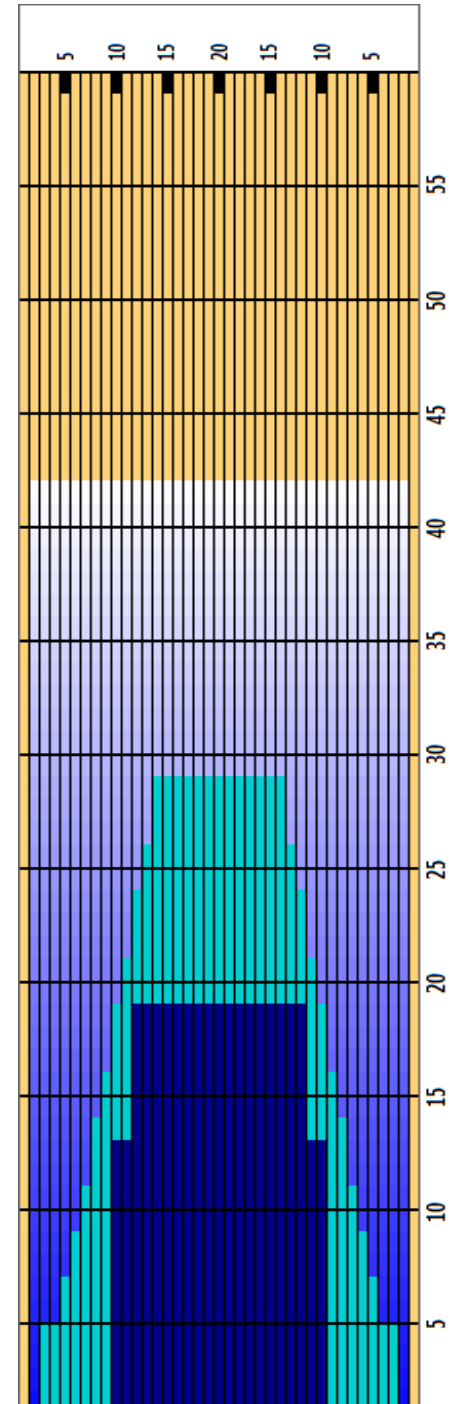


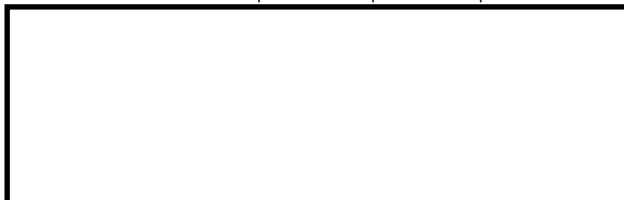
Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	18 mL	Reverse Oil Total	3.8 mL	Volume Oil Total	21.8 mL
Tank Configuration	Only A	Tank A Conditioner	kegel	Tank B Conditioner	kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	4	50	14	3	A	140	0.0	5.9	5.9	7000
2	5L	5R	1	50	14	3	A	31	5.9	7.8	1.9	1550
3	6L	6R	1	50	14	3	A	29	7.8	9.7	1.9	1450
4	7L	7R	1	50	14	3	A	27	9.7	11.6	1.9	1350
5	8L	8R	1	50	18	3	A	25	11.6	14.1	2.5	1250
6	9L	9R	1	50	18	3	A	23	14.1	16.6	2.5	1150
7	10L	10R	1	50	18	3	A	21	16.6	19.1	2.5	1050
8	11L	11R	1	50	18	3	A	19	19.1	21.6	2.5	950
9	12L	12R	1	50	18	3	A	17	21.6	24.1	2.5	850
10	13L	13R	1	50	18	3	A	15	24.1	26.6	2.5	750
11	14L	14R	1	50	22	3	A	13	26.6	29.7	3.1	650
12	2L	2R	0	50	30	3	A	0	29.7	42.0	12.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	42.0	19.0	-23.0	0
2	12L	12R	2	50	22	3	A	34	19.0	12.8	-6.2	1700
3	10L	10R	2	50	18	3	A	42	12.8	7.7	-5.1	2100
4	2L	2R	0	50	14	3	A	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.46	1.55	1.01	1.01	1.55	3.46

