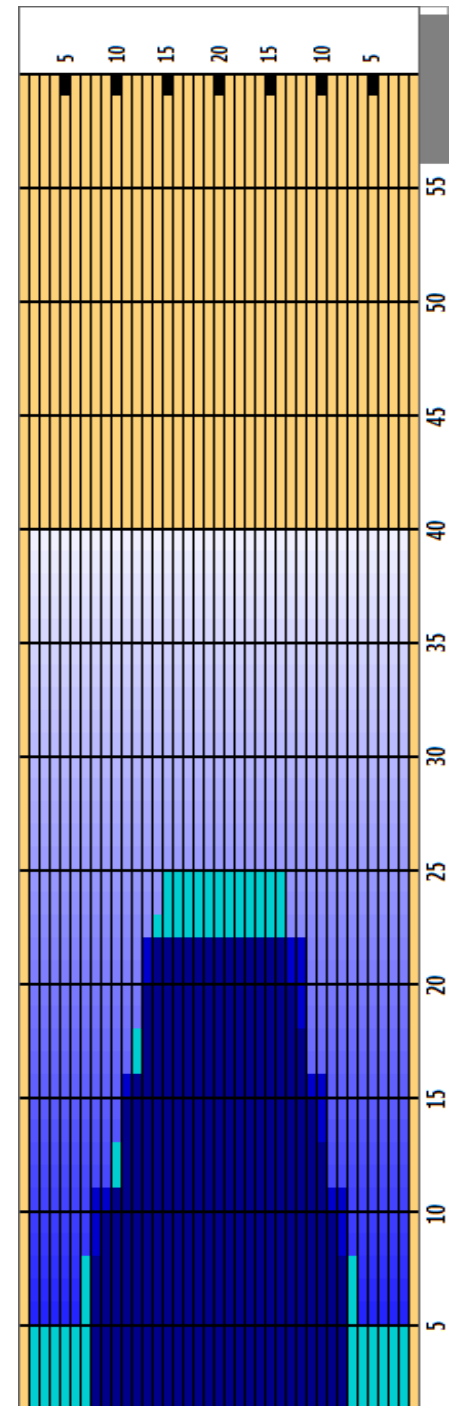


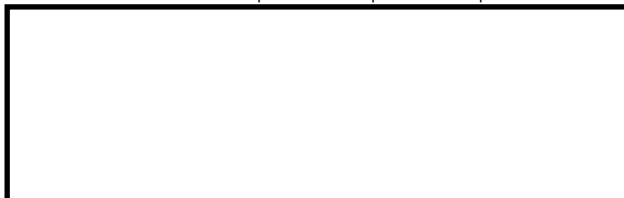
Oil Pattern Distance	<b>40</b>	Reverse Brush Drop	<b>38</b>	Oil Per Board	<b>Multi ul</b>
Forward Oil Total	<b>14.75 mL</b>	Reverse Oil Total	<b>6.1 mL</b>	Volume Oil Total	<b>20.85 mL</b>
Tank Configuration	<b>Only A</b>	Tank A Conditioner	<b>kegel</b>	Tank B Conditioner	<b>kegel</b>

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	14	3	A	148	0.0	5.9	5.9	7400
2	7L	7R	1	50	18	3	A	27	5.9	8.4	2.5	1350
3	9L	9R	1	50	18	3	A	23	8.4	10.9	2.5	1150
4	10L	10R	1	50	18	3	A	21	10.9	13.4	2.5	1050
5	11L	11R	1	50	18	3	A	19	13.4	15.9	2.5	950
6	12L	12R	1	50	18	3	A	17	15.9	18.4	2.5	850
7	13L	13R	1	50	18	3	A	15	18.4	20.9	2.5	750
8	14L	14R	1	50	18	3	A	13	20.9	23.4	2.5	650
9	15L	14R	1	50	18	3	A	12	23.4	25.9	2.5	600
10	2L	2R	0	50	26	3	A	0	25.9	33.0	7.1	0
11	2L	2R	0	50	30	3	A	0	33.0	40.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	40.0	22.0	-18.0	0
2	13L	12R	2	50	22	3	A	32	22.0	15.8	-6.2	1600
3	11L	10R	2	50	18	3	A	40	15.8	10.7	-5.1	2000
4	8L	8R	2	50	14	3	A	50	10.7	6.8	-3.9	2500
5	2L	2R	0	50	10	3	A	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.29	1.84	1.03	1.02	1.7	4.29

