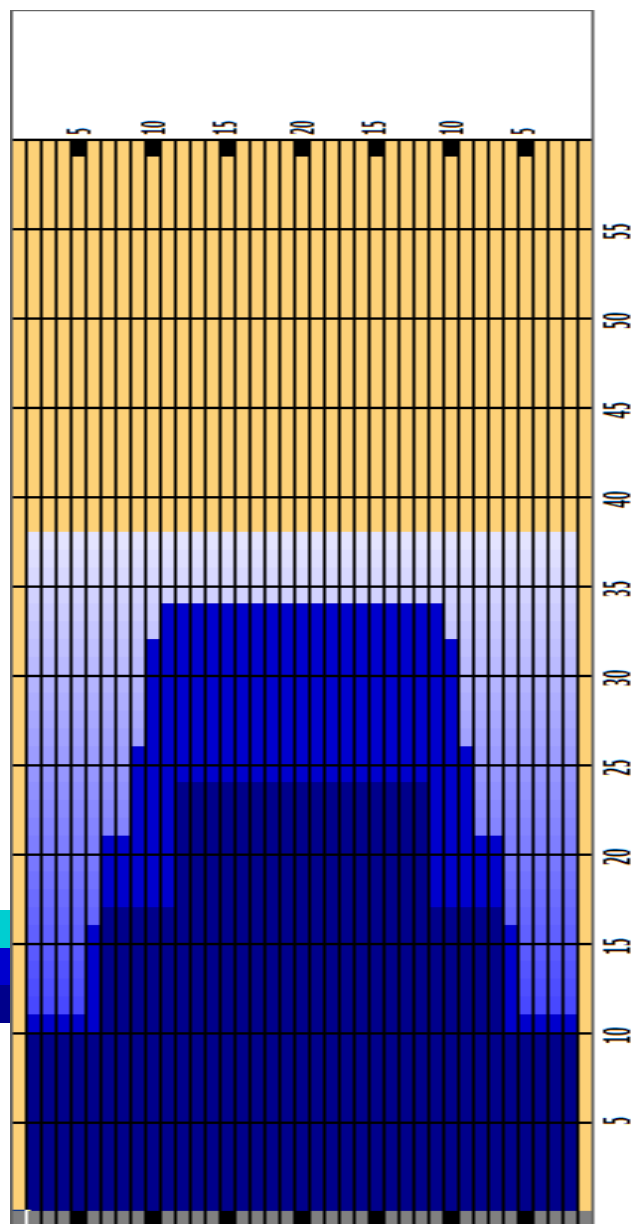


Oil Pattern Distance	38	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	15 mL	Reverse Oil Total	12.8 mL	Volume Oil Total	27.8 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	185	0.0	10.2	10.2	9250
2	7L	7R	3	18	81	10.2	17.8	7.6	4050
3	12L	12R	2	22	34	17.8	24.0	6.2	1700
4	2L	2R	0	22	0	24.0	38.0	14.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	38.0	34.0	-4.0	0
2	11L	11R	1	18	19	34.0	31.5	-2.5	950
3	10L	10R	2	18	42	31.5	26.4	-5.1	2100
4	9L	9R	2	18	46	26.4	21.3	-5.1	2300
5	7L	7R	2	18	54	21.3	16.2	-5.1	2700
6	6L	6R	2	18	58	16.2	11.1	-5.1	2900
7	2L	2R	1	18	37	11.1	8.6	-2.5	1850
8	2L	2R	0	14	0	8.6	0.0	-8.6	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.56	1.2	1	1	1.2	2.56

