

|                      |         |                    |          |                    |          |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 41      | Reverse Brush Drop | 37       | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 16.2 mL | Reverse Oil Total  | 9.3 mL   | Volume Oil Total   | 25.5 mL  |
| Tank Configuration   | Only A  | Tank A Conditioner | infinity | Tank B Conditioner | infinity |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 3     | 50   | 14    | 3      | 111     | 0.0   | 3.9  | 3.9  | 5550  |
| 2 | 5L    | 5R   | 1     | 50   | 14    | 3      | 31      | 3.9   | 5.8  | 1.9  | 1550  |
| 3 | 7L    | 7R   | 1     | 50   | 14    | 3      | 27      | 5.8   | 7.7  | 1.9  | 1350  |
| 4 | 9L    | 9R   | 2     | 50   | 18    | 3      | 46      | 7.7   | 12.8 | 5.1  | 2300  |
| 5 | 11L   | 11R  | 3     | 50   | 18    | 3      | 57      | 12.8  | 20.4 | 7.6  | 2850  |
| 6 | 13L   | 13R  | 2     | 50   | 18    | 3      | 30      | 20.4  | 25.5 | 5.1  | 1500  |
| 7 | 15L   | 15R  | 2     | 50   | 22    | 3      | 22      | 25.5  | 31.7 | 6.2  | 1100  |
| 8 | 2L    | 2R   | 0     | 50   | 10    | 3      | 0       | 31.7  | 41.0 | 9.3  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | 0       | 41.0  | 28.0 | -13.0 | 0     |
| 2 | 16L   | 16R  | 2     | 50   | 18    | 3      | 18      | 28.0  | 22.9 | -5.1  | 900   |
| 3 | 14L   | 14R  | 2     | 50   | 18    | 3      | 26      | 22.9  | 17.8 | -5.1  | 1300  |
| 4 | 12L   | 12R  | 2     | 50   | 18    | 3      | 34      | 17.8  | 12.7 | -5.1  | 1700  |
| 5 | 8L    | 8R   | 2     | 50   | 14    | 3      | 50      | 12.7  | 8.8  | -3.9  | 2500  |
| 6 | 6L    | 6R   | 2     | 50   | 14    | 3      | 58      | 8.8   | 4.9  | -3.9  | 2900  |
| 7 | 2L    | 2R   | 0     | 50   | 14    | 3      | 0       | 4.9   | 0.0  | -4.9  | 0     |

Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 5.22           | 1.97           | 1.11            | 1.11            | 1.97           | 5.22           |

