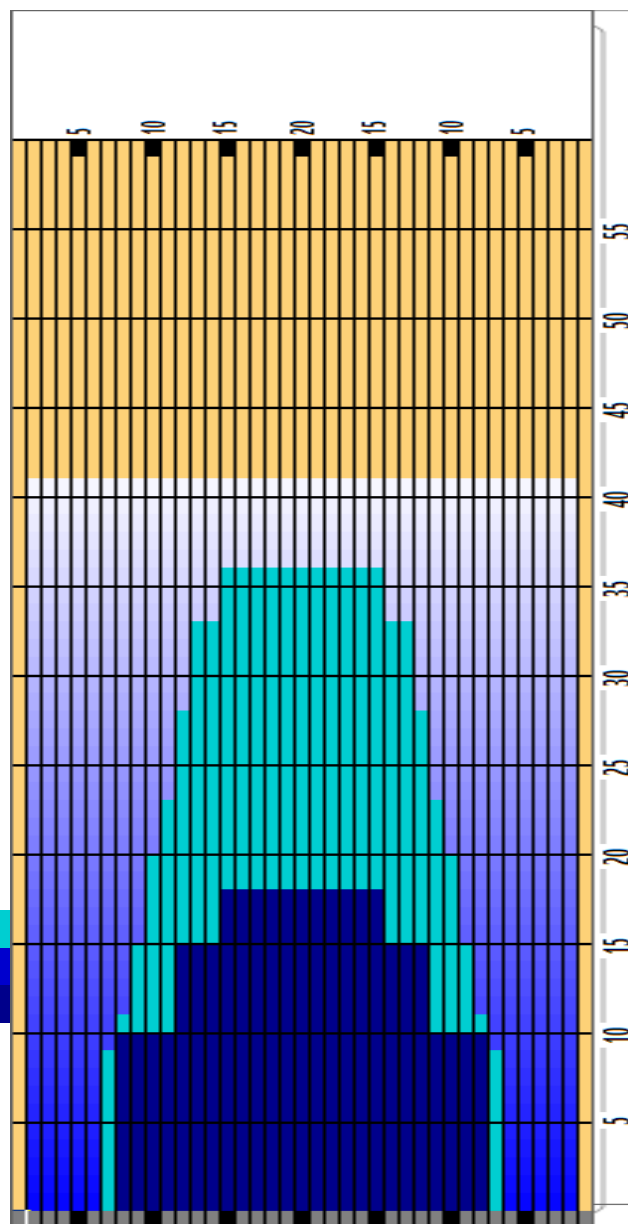


Oil Pattern Distance	41	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	18.45 mL	Reverse Oil Total	3.5 mL	Volume Oil Total	21.95 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	7L	7R	6	14	3	A	162	0.0	9.9	9.9	8100
2	8L	8R	1	14	3	A	25	9.9	11.8	1.9	1250
3	9L	9R	1	14	3	A	23	11.8	13.7	1.9	1150
4	9L	9R	1	14	3	A	23	13.7	15.6	1.9	1150
5	10L	10R	2	18	3	A	42	15.6	20.7	5.1	2100
6	11L	11R	1	18	3	A	19	20.7	23.2	2.5	950
7	12L	12R	1	18	3	A	17	23.2	25.7	2.5	850
8	12L	12R	1	18	3	A	17	25.7	28.2	2.5	850
9	13L	13R	1	18	3	A	15	28.2	30.7	2.5	750
10	13L	13R	1	18	3	A	15	30.7	33.2	2.5	750
11	15L	15R	1	22	3	A	11	33.2	36.3	3.1	550
12	2L	2R	0	30	3	A	0	36.3	41.0	4.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	18.0	-23.0	0
2	15L	15R	1	22	3	A	11	18.0	14.9	-3.1	550
3	12L	12R	2	18	3	A	34	14.9	9.8	-5.1	1700
4	8L	8R	1	18	3	A	25	9.8	7.3	-2.5	1250
5	7L	7R	0	14	3	A	0	7.3	0.0	-7.3	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	17.5	1.75	1.04	1.04	1.75	17.5

